

REF-T/55994

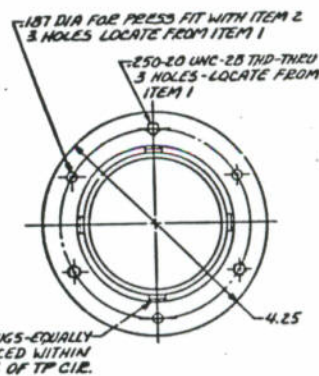


Diagram illustrating the assembly of the propeller, showing numbered parts and labels:

- 1: SHAFT, PROP (REF)
- 2: NUT, SPANNER (REF)
- 3: GEAR-BEVEL (REF)
- 4: GEAR-BEVEL (REF)

METAL STAMP.
PER NOTE NO. 1

**REDUCED
PRINT**

NOTES:

2. MARK AS SPECIFIED IN LOCATION SHOWN WITH 1/8 - 3/16 HIGH FIGURES THE FOLLOWING:
a) THE NAME "ALLISON" FOLLOWED BY THE TOOL NUMBER AND LAST CHANGE LETTER.
b) VENDOR NAME OR TRADEMARK.

2. CADMIUM PLATE PER AMS 2400
PRIOR TO ASSY ITEMS 1 AND 4
DIMENSIONS SHALL BE MET AFTER
PLATING

4	1	SPINNER			STEEL
3	3	500 HD GALV SCREEN	250-20 = 625 LG		STEEL (GALV PCT)
2	3	FIN	107 DIA = 750 LG		STEEL
1	1	ARM			STEEL
ITEM NO.	QTY	DESCRIPTION	CODE	PART OR IDENTIFYING NO.	MATERIAL OR NOTES

FOR PART IDENTIFICATION ITEM NUMBERS ARE EXPRESSED AS DASH NUMBERS OF THIS BASIC DRAWING, EXCEPT WHERE A NUMBER APPEARS IN THE PART OR IDENTIFYING NUMBER COLUMN

170000

AMS 2400

[illegible]